

TECHNOBOND SUPERBOND 163 PRO SERIES

ADHESIVE FOR TILES, AAC BLOCKS & IBS PANEL



TECHNICAL DATA

Packing	25Kg & 40Kg
Colour	Light Grey
Mixing Ratio	25Kg Adhesives + 5.5kg Clean Water
Coverage Per Bag (Approx for 25kg)	AAC Block : 11.9m ² for 100mm block 2' x 2' Tile : 6 pieces at 8mm
Grade	   
Item Code	25KG F02C2 40KG F02L

APPLICATION



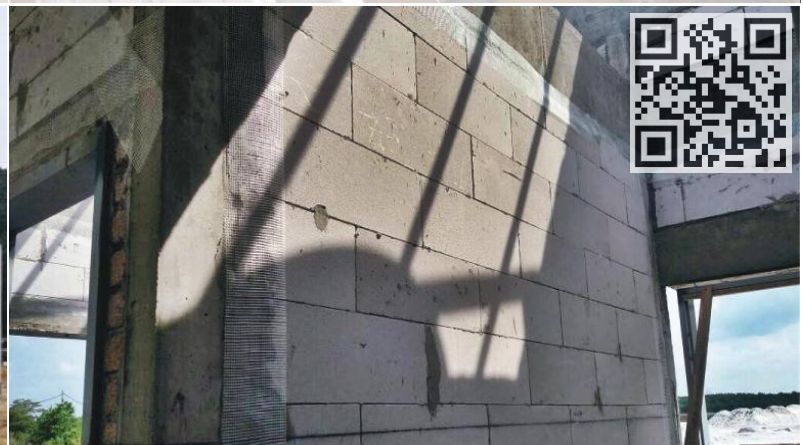
HOMOGENEOUS TILES



HOLLOW BLOCK



IBS PANEL



AAC / LIGHT WEIGHT BLOCK

HOW TO USE



TECHNICAL DATA





SIRIM QAS International Sdn. Bhd.
(Company No.: 199601037981 (410334-X))
No.1, Persiaran Dato' Menteri, P.O.BOX 7035, Section 2,
40700 Shah Alam, Selangor Darul Ehsan, Malaysia
Tel: 03-55445878
Fax: 03-55445886
www.sirim-qas.com.my

TEST REPORT

REPORT NO : 2023CB0677

PAGE : 1 OF 5

This Test Report refers only to samples submitted by the applicant to SIRIM QAS International Sdn. Bhd. and tested by SIRIM QAS International Sdn. Bhd. This Test Report shall not be reproduced, except in full and shall not be used for any purpose by any means or forms (including but not limited to advertising purposes) without written approval from the Head of Quality, Occupational Safety and Health & Environment (QOSHE), SIRIM QAS International Sdn. Bhd. Please refer to the last page of this Test Report for Conditions Relating to the Use of Test Report.

THIS TEST REPORT IS ISSUED IN SECURED PDF SOFTCOPY

Applicant : VIVO RAISER SDN BHD
9 & 10, Jalan PKNK 3/7,
Kawasan Perusahaan Sg Petani,
08000
Sungai Petani
Kedah, Malaysia

Manufacturer : same as above

Product : Technobond 163 Tile Adhesive

Reference Standard / Method of Test : 1) BS EN 12004-1: 2017
Adhesives for ceramic tiles. Requirements, assessment, and verification of constancy of performance, classification and marking.
2) BS EN 12004-2: 2017
Adhesives for ceramic tiles. Test methods

Description of sample : One (1) bag of 25 kg Technobond 163 Tile Adhesive was received for testing.
Brand: TECHNOBOND
Product Description: C2TE GRADE TILE ADHESIVE

Date Received of Complete Application : 05 July 2023

Job No. : J20231430380

Description of Test Results : The test result for the submitted test samples as described in this test report complied with the requirements of the above reference standard except clause 4.1 (c) High tensile adhesion strength after heat aging and 4.1 (e) Extended open time : tensile adhesion strength after not less than 30 min.

Issued Date : 19 October 2023

Approved Signatory;

(NUR AIN BINTI KHAIRUDDIN)
Testing Executive



(RAJA NOR SIHA BINTI RAJA ABDUL HANAN)
Head
Civil & Construction Section
Testing Services Department

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TEST RESULTS:

Product : Technobond 163 Tile Adhesive
 Mix ratio : 20 % of water
 Method of test : 1) BS EN 12004-1: 2017
 Adhesive for ceramic tiles. Requirements, assessment, and verification of constancy of performance, classification and marking.
 2) BS EN 12004-2:2017
 Adhesives for ceramic tiles. Test methods
 Clause 8.3: Determination of tensile adhesion strength for cementitious adhesives (C)
 Clause 8.3.3.2: Initial tensile adhesion strength
 Clause 8.3.3.3: Tensile adhesion strength after water immersion

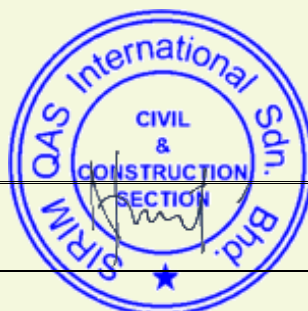
CLAUSE	REQUIREMENTS	TEST RESULT	REMARK*
4.1	Cementitious adhesives (C) Improved cementitious adhesive with reduced slip and extended open time C2TE Additional Characteristic: - a) High tensile adhesion strength: ≥ 1.0 N/mm ²	1) 1.61 N/mm ² 2) 1.72 N/mm ² 3) 1.86 N/mm ² 4) 1.63 N/mm ² 5) 1.67 N/mm ² Mean: 1.70 N/mm ²	Pass
	b) High tensile adhesion strength after water immersion: ≥ 1.0 N/mm ²	1) 1.35 N/mm ² 2) 1.23 N/mm ² 3) 1.14 N/mm ² 4) 1.21 N/mm ² 5) 1.34 N/mm ² Mean: 1.25 N/mm ²	Pass

Note:

1) *Simple acceptance rule is used for the conformity statement. The level of risk regarding the Probability of False Accept is up to 50% according to ILAC G8:09

2) Testing period – 8th August 2023 to 19th October 2023

3) Testing location – Civil & Construction Section, Building 22, SIRIM Complex, Shah Alam, Selangor



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TEST RESULTS:

Product : Technobond 163 Tile Adhesive
 Mix ratio : 20 % of water
 Method of test : 1) BS EN 12004-1: 2017
 Adhesives for ceramic tiles. Requirement, assessment, and verification of constancy of performance, classification, and marking
 2) BS EN 12004-2:2017
 Adhesives for ceramic tiles. Test methods
 Clause 8.3: Determination of tensile adhesion strength for cementitious adhesives (C)
 Clause 8.3.3.4: Tensile adhesion strength after heat aging
 Clause 8.3.3.5: Tensile adhesion strength after freeze and thaw cycle

CLAUSE	REQUIREMENTS	TEST RESULT	REMARK*
4.1	<p>Cementitious adhesives (C)</p> <p>Improved cementitious adhesive with reduced slip and extended open time C2TE</p> <p>Additional Characteristic: - c) High tensile adhesion strength after heat aging: $\geq 1.0 \text{ N/mm}^2$</p>	<p>1) 1.20 N/mm² 2) 1.12 N/mm² 3) 1.13 N/mm² 4) 1.12 N/mm² 5) 1.17 N/mm² Mean: 1.15 N/mm²</p>	Pass
	<p>Additional Characteristic: - d) High tensile adhesion strength after freeze and thaw: $\geq 1.0 \text{ N/mm}^2$</p>	<p>1) 1.35 N/mm² 2) 1.20 N/mm² 3) 1.23 N/mm² 4) 1.15 N/mm² 5) 1.48 N/mm² Mean: 1.28 N/mm²</p>	Pass

Note:

1) *Simple acceptance rule is used for the conformity statement. The level of risk regarding the Probability of False Accept is up to 50% according to ILAC G8:09

2) Testing period – 8th August 2023 to 19th October 2023

3) Testing location – Civil & Construction Section, Building 22, SIRIM Complex, Shah Alam, Selangor



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TEST RESULTS:

Product : Technobond 163 Tile Adhesive
 Mix ratio : 20 % of water
 Method of test : 1) BS EN 12004-1: 2017
 Adhesives for ceramic tiles. Requirement, assessment, and verification of constancy of performance, classification, and marking
 2) BS EN 12004-2:2017
 Adhesives for ceramic tiles. Test methods
 Clause 8.1: Determination of open time
 Clause 8.2: Determination of slip

CLAUSE	REQUIREMENTS	TEST RESULT	REMARK*
4.1	Cementitious adhesives (C) Improved cementitious adhesive with reduced slip and extended open time C2TE e) Extended open time: tensile adhesion strength: $\geq 0.5 \text{ N/mm}^2$ after not less than 30 min Special Characteristic: - f) Slip: $\leq 0.5 \text{ mm}$	1) 0.77 N/mm^2 2) 0.73 N/mm^2 3) 0.76 N/mm^2 4) 0.79 N/mm^2 5) 0.75 N/mm^2 Mean: 0.76 N/mm^2 1) 0.38 mm 2) 0.34 mm Mean: 0.36 mm	Pass Pass

Note:

1) *Simple acceptance rule is used for the conformity statement. The level of risk regarding the Probability of False Accept is up to 50% according to ILAC G8:09

2) Testing period – 8th August 2023 to 19th October 2023

3) Testing location – Civil & Construction Section, Building 22, SIRIM Complex, Shah Alam, Selangor



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2. The Test Report shall not be misused, amended, changed, varied or modified in any manner whatsoever by the Applicant or otherwise.
3. If the Test Report is to be furnished to any third party or to the public, each such Test Report shall be furnished in full, legible and in its entirety.
4. The Test Report shall not be reproduced and shall not in any event be used for any advertising purposes or whatsoever without written approval from the Head of Quality, Occupational Safety and Health & Environment (QOSHE) of SIRIM QAS International of No 1, Persiaran Dato' Menteri, Building 8, Section 2, P.O. Box 7035, 40700 Shah Alam, Selangor Darul Ehsan.
5. Customer (Applicant/Manufacture/Factory, etc.) is not permitted to use any SIRIM QAS International, SIRIM or other SIRIM's subsidiaries logo or words on packaging, sample's manual, technical specification, items and products.
6. Subject to consent and written approval from the Head of Quality, Occupational Safety and Health & Environment (QOSHE) of SIRIM QAS International, the customer (Applicant/Manufacture/Factory, etc.) may use SIRIM QAS International logo or word on the promotional materials and the Applicant shall only include the phrase, "A sample of this product has been tested by SIRIM QAS International ...(Test Report No) ...(dated) ...(for what test) ...(to which standard)" or such similar words which stress that only the sample was actually tested. This phrase shall only be used for the purpose of product advertisement or product promotion (eg; brochures/flyers/official website). For avoidance of doubt, the statement shall not be used on the sample, packaging of the sample, items and products.
7. In the event there is an investigation from a Government Regulatory Agency concerning the Applicant's Test Report, SIRIM QAS International may disclose the information pertaining to the Test Report for purposes of such investigation.
8. In the event the Applicant is found in breach of this provision, SIRIM QAS International, SIRIM and/or other SIRIM's subsidiaries without prejudice to any other rights and remedies may take whatever action necessary including but not limited to:
 - a) Informing and placing a notice in the media;
 - b) Obtaining an injunction from Court (cost on a solicitor-client basis to be borne by the Applicant);
 - c) Refusing to accept any further Product for Testing Services from the Applicant or whosoever related to the Applicant, whether subsidiary or otherwise;
 - d) Instructing the Applicant to withdraw and recall the advertisement, statement or document in question and advertise a clarification and apology to SIRIM QAS International, SIRIM and/or other SIRIM's subsidiaries twice in a national publication of SIRIM QAS International's choice at the Applicant's sole cost; and
 - e) Informing or lodging a report pertaining the Applicant's Test Report with the relevant authorities.
9. SIRIM QAS International is committed in supporting an environmentally-friendly business practices by reducing paper consumption, therefore we do not issue any hard copy of Test Report to the Applicant. However, additional certified true copy(ies) or softcopy of the Test Report may be issued upon request by the Applicant upon payment of the relevant fee. The certified true copy(ies) or softcopy of test report shall only be given for test report issued not more than three (3) years from the date of issuance.
10. Issuance of Amendment Report due to the following reasons are chargeable to the Applicant :
 - a) Changes in details of the Applicant name and/or address;
 - b) Changes in details of the Manufacturer's name and/or address;
 - c) Changes in details of the Factory location name and/or address;
 - d) Changes in details of the model and/or type designation
11. However, issuance of Supplementary Report due to the following reasons are FOC :
 - a) Misprints and typo errors;
 - b) Missing technical information as agreed in PP1 form;
 - c) Test data not reported;
 - d) Mistake in reporting of test data
12. Corrections to report shall only be allowed if the date of issuance of the original report has not exceeded 6 months and shall be limited to a maximum 3 times, after either case whichever occurs earlier, an Amendment or a Supplementary Report shall not be issued.



The Singapore Environment Council hereby grant

Vivo Raiser Sdn Bhd

No 9 & 10, Jalan PKNK 3/7, Kawasan Perusahaan Sungai Petani
Sungai Petani 08000, Kedah, Malaysia

the right to use the Singapore Green Label for

TPS ADHESIVE SERIES

022-145-3462

Environmentally Preferred Cement / Concrete Product

(In accordance to SEC Green Label Category 22: Cement and Concrete Products)

Validity: 5 June 2025 to 2 July 2026

Cheang Kok Chung
Executive Director



**Singapore
Environment
Council**



1 Kay Siang Road #07-01
Singapore 248922



TECHNICAL DATA SHEET

TECHNOBOND SUPERBOND 163 25KG

PRODUCT DESCRIPTION

TECHNOBOND SuperBond 163 25kg is a high quality cement-based adhesive and water resistant render plaster which can be used in interior and exterior conditions.

USES

Application on concrete substrate, hollow block & bricks, precast unit & AAC Block.

ADVANTAGES

- ✓ C2TE Grade Compliance
- ✓ Mixes and applies easily
- ✓ Very good adhesion to substrates
- ✓ High compressive strength
- ✓ Non-toxic, same as cement
- ✓ Improve bond strength
- ✓ Improve productivity

PRODUCT DATA

Form	: Powder
Appearance / Colours	: Grey
Packaging	: 25 kg
Storage Conditions / Shelf Life	: 12 months from the date of production if stored properly in original, unopened and undamaged sealed packaging, in cool, dry conditions. Keep away from direct sunlight.

TECHNICAL DATA

Binder	: Ordinary Portland Cement
Filler	: Graded Silica Sand / Limestone powder
Aggregate Size	: 1-1.5mm
High Tensile Strength	: 1.07 N/mm ² (7 Days) 2.15 N/mm ² (28 Days)
Tensile Strength After Water Immersion	: 1.04 N/mm ²
Tensile Adhesion Strength after heat aging	: 1.05 N/mm ²

HEALTH AND SAFETY INFORMATION

For information and advice on the safe handling, storage, and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet (available upon request) containing physical, ecological toxicological and other safety-related data



SYSTEM INFORMATION

Application Details	: 25kg TECHNOBOND SuperBond 163 + 5.5kg clean water
Mixing ratio	: 5.5kg clean water
Coverage	: Blockwork: 12m ² for 100mm at 2mm thickness (According to mixing ratio above) Tiles: 3m ² for 6mm notched trowel 2m ² for 10mm notched trowel
Substrate Preparation	: Concrete or plaster surfaces must be clean, free from grease, oil, and loosely adhering particles.

APPLICATION INSTRUCTIONS

Application Method / Tools	: Refer Method Statement.
Cleaning of Tools	: Clean all tools and application equipment with water immediately after use.
Pot Life (maximum)	: 180 ~ 240 minutes (at room temperature). Pot life is shorter at higher temperatures.
Notes on Application / Limitations	: Do not use on gypsum, wood, metal or painted surface. Can be used on both wet and dry screed to receive tile adhesive for tile installation.

LEGAL NOTES

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process. Such information is to the best of the company's knowledge and believed accurate and reliable as of the date indicated. However, no representation, warranty or guarantee of any kind, express or implied, is made as to its accuracy, reliability or completeness and we assume no responsibility for any loss, damage or expense, direct or consequential, arising out of use. It is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use. Neither Shijiru Sdn Bhd nor any of its parent's companies assumes any liability what so ever for the accuracy or completeness of the information contained herein.

VIVO RAISER SDN. BHD. (920807-P)

9 & 10, JLN PKNK 3/7, KAWASAN PERUSAHAAN SUNGAI PETANI
08000 SUNGAI PETANI, KEDAH, MALAYSIA

Phone: 04-4102148 Email: sales@shijiru.com Website: www.shijiru.com



ISO 9001:2015





TECHNOBOND SUPERBOND 163 40KG

TECHNOBOND SUPERBOND 163 40KG

PRODUCT DESCRIPTION

TECHNOBOND SuperBond 163 40kg is a high quality cement-based adhesive and water resistant render plaster which can be used in interior and exterior conditions.

USES

Application on concrete substrate, hollow block & bricks, precast unit & AAC Block. TECHNOBOND SuperBond 163 can be used on both wet and dry screed to receive tile adhesive for tile installation.

ADVANTAGES

- ✓ C2TE Grade Compliance
- ✓ Mixes and applies easily
- ✓ Very good adhesion to substrates
- ✓ High compressive strength
- ✓ Non-toxic, same as cement
- ✓ Improve bond strength
- ✓ Improve productivity

PRODUCT DATA

Form	: Powder
Appearance / Colours	: Grey
Packaging	: 40 kg
Storage Conditions / Shelf Life	: 12 months from the date of production if stored properly in original, unopened and undamaged sealed packaging, in cool, dry conditions. Keep away from direct sunlight.

TECHNICAL DATA

Binder	: Ordinary Portland Cement
Filler	: Graded Silica Sand / Limestone powder
Aggregate Size	: 1-1.5mm
High Tensile Strength	: 1.07 N/mm ² (7 Days) 2.15 N/mm ² (28 Days)
Tensile Strength After Water Immersion	: 1.04 N/mm ²
Tensile Adhesion Strength after heat aging	: 1.05 N/mm ²

HEALTH AND SAFETY INFORMATION

For information and advice on the safe handling, storage, and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet (available upon request) containing physical, ecological toxicological and other safety-related data



SYSTEM INFORMATION

Application Details	: 40kg TECHNOBOND SuperBond 163 + 8.5kg clean water
Mixing ratio	: 8.5kg clean water
Coverage (According to mixing ratio above)	: Blockwork: 19m ² for 100mm at 2mm thickness Tiles: 5m ² for 6mm notched trowel 3m ² for 10mm notched trowel
Substrate Preparation	: Concrete or plaster surfaces must be clean, free from grease, oil, and loosely adhering particles.

APPLICATION INSTRUCTIONS

Application Method / Tools	: Refer Method Statement.
Cleaning of Tools	: Clean all tools and application equipment with water immediately after use.
Pot Life (maximum)	: 180 ~ 240 minutes (at room temperature). Pot life is shorter at higher temperatures.
Notes on Application / Limitations	: Do not use on gypsum, wood, metal or painted surface. Can be used on both wet and dry screed to receive tile adhesive for tile installation.

LEGAL NOTES

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9 & 10, JLN PKNK 3/7, KAWASAN PERUSAHAAN SUNGAI PETANI
08000 SUNGAI PETANI, KEDAH, MALAYSIA

Phone: 04-4102148 Email: sales@shijiru.com Website: www.shijiru.com



ISO 9001:2015

Certificate of Registration



This is to certify that the Environmental Management System of

VIVO RAISER SDN. BHD.

9 & 10, Jln Pknk 3/7, Kawasan Perindustrian Sungai Petani, 08000 Sungai Petani, Kedah, Malaysia.

is in accordance with the requirements of the following standard

ISO 14001:2015
(Environmental Management System)

SCOPE

**Manufacture for Plaster Additive, Skim Coat, Tile-Adhesive and
Cementitious Waterproofing**

(IAF Code: 12)

Certificate Number : 180325026036

Initial Registration Date : 18-Mar-2025

1st Surveillance Date : 18-Feb-2026

Next Due Date : 17-Mar-2026

Certificate Expiry Date : 17-Mar-2028

To verify certificate, visit at :

www.arscert.com

www.uafaccreditation.org

www.iafcertsearch.org

Issued by ARS Assessment Private Limited


Managing Director



CB-MS-3926



UAF Address : 400, North Center Dr, STE 202, Norfolk, VA 23502, United States of America

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Certificate of Registration



This is to certify that the Occupational Health and Safety Management System of

VIVO RAISER SDN. BHD.

9 & 10, Jln Pknk 3/7, Kawasan Perindustrian Sungai Petani, 08000 Sungai Petani, Kedah, Malaysia.

is in accordance with the requirements of the following standard

ISO 45001:2018

(Occupational Health and Safety Management System)

SCOPE

Manufacture for Plaster Additive, Skim Coat, Tile-Adhesive and
Cementitious Waterproofing

(IAF Code: 12)

Certificate Number : 270225036005

Initial Registration Date : 27-Feb-2025

st Surveillance Date : 27-Jan-2026

Next Due Date : 26-Feb-2026

Certificate Expiry Date : 26-Feb-2028

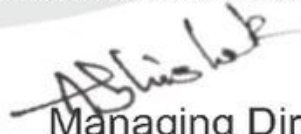
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www.uafaccreditation.org

www.iafcertsearch.org

Issued by ARS Assessment Private Limited


Managing Director



CB-MS-3919



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Certificate of Registration



This is to certify that the Quality Management System of

VIVO RAISER SDN. BHD.

SHIJIRU SDN. BHD.

HQ: No. 9 & 10, Jalan PKNK 3/7, Kawasan Perusahaan Sungai Petani, 08000 Sungai Petani, Kedah Darul Aman, Malaysia.

Branch: No 27 & 29, Laluan Industri Lahat 1, Kawasan Perindustrian Lahat, 31450 Ipoh, Perak, Malaysia.

is in accordance with the requirements of the following standard

ISO 9001:2015

(Quality Management System)

SCOPE

Supply of Materials and Labour for Plastering, Skim Coating and Plasterboard Ceiling and Manufacture for Plaster Additive, Skim Coat, Render, Tile-Adhesive and Cementitious Waterproofing Chemical

(IAF Code: 29,35,12)

Certificate Number : 111125016018

Initial Registration Date : 11-Nov-2025

1st Surveillance Date : 10-Oct-2026

Next Due Date : 10-Nov-2026

Certificate Expiry Date : 10-Nov-2028

To verify certificate, visit at :

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www.uafaccreditation.org

www.iafcertsearch.org

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Abhishek
Managing Director



CB-MS-3923



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