

# TECHNOBOND SKIM COAT GREY PRO SERIES

GREY COLOR SKIM COAT FOR INTERNAL & EXTERNAL WALL



## TECHNICAL DATA

Packing	25Kg
Colour	Light Grey
Mixing Ratio	25Kg Base + 8.5kg Clean Water 25Kg Finish + 12.5kg Clean Water
Coverage (Approx)	Base: 8m <sup>2</sup> at 2mm thickness Finish: 19m <sup>2</sup> at 1mm thickness
Grade	  
Item Code	380 Base    D01D 388 Finish    B03C

## APPLICATION



GREY FINISH 388

HOW TO USE TECHNICAL DATA



GREY BASE 380

TECHNICAL DATA





# TECHNICAL DATA SHEET

## TECHNOBOND BASE COAT GREY 225 25KG

### PRODUCT DESCRIPTION

TECHNOBOND Base Coat Grey 225 25kg is a high quality cement-based and water resistant skim coat base coat.

### USES

Application as base coat on concrete substrate, hollow block & bricks, precast unit & most of the cement substrates.

### ADVANTAGES

- ✓ Good crack bridging capability
- ✓ Mixes and applies easily
- ✓ Very good adhesion to substrates
- ✓ High Performance
- ✓ Non-toxic, same as cement
- ✓ Improve productivity

### PRODUCT DATA

Form	: Powder
Appearance / Colours	: Grey
Packaging	: 25 kg
Storage Conditions / Shelf Life	: 6 months from the date of production if stored properly in original, unopened and undamaged sealed packaging, in cool, dry conditions. Keep away from direct sunlight.

### TECHNICAL DATA

Binder	: Ordinary Portland Cement
Filler	: Graded Silica Sand / Limestone powder
Aggregate Size	: 0.5-1mm
Flexural Strength	: >2.5 N/mm <sup>2</sup>
Compressive Strength (28 Days)	: >3.0 N/mm <sup>2</sup>
Recommended Thickness	: Max 3mm

### HEALTH AND SAFETY INFORMATION

For information and advice on the safe handling, storage, and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet (available upon request) containing physical, ecological toxicological and other safety-related data



### SYSTEM INFORMATION

Application Details	: 25kg TECHNOBOND Base Coat Grey
Mixing ratio	: 225 + 7kg clean water
Coverage (According to mixing ratio above)	: 9m <sup>2</sup> at 1.5mm thickness
Substrate Preparation	: Concrete or plaster surfaces must be clean, free from grease, oil and loosely adhering particles. Surface defects exceeding 4mm may be patched by TPS Patching Grey.

### APPLICATION INSTRUCTIONS

Application Method / Tools	: Refer Method Statement.
Cleaning of Tools	: Clean all tools and application equipment with water immediately after use.
Pot Life (maximum)	: 60 minutes (at room temperature). Pot life is shorter at higher temperatures.
Notes on Application / Limitations	: Do not use on painted surface.

### LEGAL NOTES

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process. Such information is to the best of the company's knowledge and believed accurate and reliable as of the date indicated. However, no representation, warranty or guarantee of any kind, express or implied, is made as to its accuracy, reliability or completeness and we assume no responsibility for any loss, damage or expense, direct or consequential, arising out of use. It is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use. Neither Vivo Raiser Sdn Bhd nor any of its parent's companies assumes any liability what so ever for the accuracy or completeness of the information contained herein.

VIVO RAISER SDN. BHD. (920807-P)

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# METHOD STATEMENT

## TECHNOBOND BASE COAT 380 GREY



### 1. INTRODUCTION

TECHNOBOND Base Coat 380 Grey is a polymer-modified cement-based base coat mortar designed for wall levelling, surface correction, and preparation prior to the application of finishing coats such as skim coats or decorative finishes. It is suitable for internal wall applications on concrete, cement render, and masonry substrates.

### 2. SUBSTRATE PREPARATION & INSPECTION

- a) Ensure substrates are structurally sound, clean, dry, and free from dust, oil, grease, curing compounds, laitance, loose particles, paint, or any contaminants that may affect adhesion.
- b) Concrete substrates must be cured for a minimum of 28 days prior to application.
- c) Cement renders and masonry surfaces must be cured for at least 7 days and checked for soundness. Hollow or loose areas must be hacked and repaired.
- d) Absorbent substrates should be lightly dampened with clean water prior to application. Do not leave standing water.
- e) Surface tolerances should be checked using a 2 m straightedge. Major undulations should be corrected prior to base coat application.





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### 3. MATERIAL PREPARATION

- Packaging: 25 kg per bag
- Water requirement: Approximately 7–8 litres per 25 kg bag (28–32% by weight)
- Mixing water must be clean and potable
- Typical thickness: 1-2 mm per layer (multiple layers may be applied if required)

### 4. MIXING PROCEDURE

- a) Pour the required amount of clean water into a suitable mixing container.
- b) Gradually add TECHNOBOND Base Coat 380 Grey while mixing with a slow-speed mechanical mixer (400–600 rpm).
- c) Mix for 3–5 minutes until a smooth, lump-free and homogenous consistency is achieved.
- d) Allow the mixture to stand (slake) for 3 minutes, then re-mix before application.
- e) Do not add additional water after mixing.

**Pot life:** Approximately 1 hour at 25°C.

### 5. APPLICATION

- a) Apply the mixed material onto the prepared substrate using a steel trowel.
- b) Spread evenly to the required thickness and level the surface as necessary.
- c) For thickness exceeding 2 mm, apply in multiple layers, allowing the previous layer to firm up before applying the next.
- d) Avoid overworking the surface once initial setting has begun.
- e) Protect freshly applied surfaces from direct sunlight, rain, and strong wind.

### 6. CURING & PROTECTION

- a) Allow the base coat to cure until sufficiently firm (minimum 24 hours at 25°C) before applying skim coat or other finishes.
- b) Light mist curing with clean water may be carried out if required, especially in hot or windy conditions.
- c) Full curing is typically achieved after 7 days, depending on ambient conditions.



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### 7. QUALITY ASSURANCE & SAFETY

- Apply only within recommended temperature range of 5°C–35°C.
- Ensure consistent water ratio for uniform performance.
- Use appropriate PPE: gloves, safety goggles, and dust mask.
- Avoid inhalation of dust and prolonged skin contact.



### 8. DISCLAIMER

This method statement is intended as a general guide only. Actual site conditions may vary. It is the responsibility of the applicator to ensure suitability of the product for the intended application.

## TECHNOBOND SKIM COAT 388 FINISH COAT GREY



### 1. INTRODUCTION

TECHNOBOND Skim Coat 388 Finish Coat Grey is a high-quality polymer-modified cement-based skim coat designed to provide a smooth and uniform finishing surface for internal and external walls prior to painting or decorative coatings.

### 2. SUBSTRATE PREPARATION & INSPECTION

- a) Ensure the base coat or substrate is sound, clean, and free from dust, oil, grease, loose particles, and surface contaminants.
- b) TECHNOBOND Base Coat 380 Grey or equivalent cementitious render must be fully cured (minimum 24 hours) before skim coat application.
- c) Lightly dampen highly absorbent surfaces prior to application. Do not over-saturate.

### 3. MATERIAL PREPARATION

- Packaging: 25 kg per bag
- Water requirement: Approximately 11–12 litres per 25 kg bag
- Mixing water must be clean and potable
- Typical thickness: 0.5–1.0 mm per layer

### 4. MIXING PROCEDURE

- a) Add the required amount of clean water into a mixing container.
- b) Gradually add TECHNOBOND Skim Coat 388 while mixing with a slow-speed mixer.

- c) Mix for 3–5 minutes until a smooth, creamy, lump-free paste is obtained.
- d) Allow the mixture to stand for 2–3 minutes, then re-mix before application.
- e) Do not add extra water once setting has begun.

**Pot life:** Approximately 1 hour at 25°C.

## 5. APPLICATION

- a) Apply a thin layer of skim coat using a steel trowel.
- b) Spread evenly and smoothly to achieve the desired finish.
- c) A second coat may be applied if required after the first coat has firmed up.
- d) Final finishing may be done using a steel trowel or sponge float depending on the desired texture. Do not retemper or add water during finishing.
- e) Avoid application under direct sunlight, rain, or strong wind.

## 6. CURING & PROTECTION

- a) Allow skim coat to dry for at least 24 hours before painting or applying decorative finishes. Ensure residual moisture content is suitable prior to paint application to avoid coating failure.
- b) Protect finished surfaces from water, dust, and impact during curing.
- c) Ensure adequate ventilation for internal applications.

## 7. QUALITY ASSURANCE & SAFETY

- Recommended application temperature: 5°C–35°C.
- Ensure consistent mixing for colour and texture uniformity.
- Wear appropriate PPE: gloves, goggles, and dust mask.
- In case of eye or skin contact, rinse immediately with clean water.





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### 8. DISCLAIMER

The information contained herein is provided in good faith based on current knowledge and experience. The manufacturer has no control over site conditions or workmanship.

Applicators must verify suitability prior to use.

**Last Revision:** [17.1.2026]



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## SAFETY DATA SHEET

### 1. PRODUCT & COMPANY INFORMATION

General Product Name : **TECHNOBOND Grey Base 25Kg**  
Product Description : **Cement-based product formulated for thin plaster on concrete and block wall.**

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Name	CAS #	Description
Colored Composite Cement	65997-15-1	A preparation of cementitious mix based on a significant portion of portland cement or white cement, graded limestone powders, graded sand and other chemicals. Detail information on content is confidential.

### 3. HAZARDS IDENTIFICATION

#### Classification of the hazardous chemical

Skin corrosion/irritation : Category 2  
Serious eye damage/eye irritation : Category 1  
Skin sensitisation : Category 1

#### Label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.



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Precautionary statements : **Prevention:**  
P261 Avoid breathing dust.  
P264 Wash skin thoroughly after handling.  
P280 Wear protective gloves/ eye protection/ face protection.

**Response:**  
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P362 Take off contaminated clothing and wash before reuse.

### Other hazards which do not result in classification

None known.

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## 4. FIRST AID MEASURES

If irritation or other symptoms (as noted above) occur or persist from any route of exposure, remove the affected individual from the area and get medical aid.

**EYES:** Irrigate eyes with a heavy stream of water for at least 15 to 20 minutes. Occasionally lifting the upper and lower eyelids with fingers and roll eyes in circular motion. Get medical aid if needed.

**SKIN:** Wash exposed areas of the body with soap and water. Get medical aid if irritation develops or persists

**INHALATION:** Remove from area of exposure and move to fresh air immediately; seek medical attention if symptoms persist.

**INGESTION:** Never give anything by mouth to an unconscious person. Get medical aid. Do not induce vomiting. If conscious and alert, rinse mouth and drink 2-4 cups or milk or water.

**Note to Physician:** Treat symptomatically and supportively.



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## 5. FIRE FIGHTING MEASURES

**Ignition temperature: 285 C**

### EXTINGUISHING MEDIA:

Use water spray, dry chemical or foam. Carbon dioxide may be ineffective on a larger fires due to lack of cooling capacity which may result in reignition. Avoid hose streams or any method which will create dust clouds.

### SPECIAL FIRE FIGHTING PROCEDURES:

As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear. During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion. Runoff from fire control or dilution water may cause pollution.

### UNUSUAL FIRE AND EXPLOSION HAZARDS:

All carbohydrates and dry chemical exhibits a potential dust explosion hazards if dust concentration in air is too high. Good housekeeping procedures are required to reduce this hazard.

## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures** : Use personal protective equipment. Avoid breathing dust. Deny access to unprotected persons.

**Environmental precautions** : Do not flush into surface water or sanitary sewer system.

**Methods and materials for containment and cleaning up** : Pick up and arrange disposal without creating dust. Keep in suitable, closed containers for disposal.

## 7. HANDLING AND STORAGE

### Handling:

Keep away from heat. Do not ingest. If ingested, seek medical advice immediately and show the container or the label. Wash thoroughly after handling. Use with adequate ventilation. Minimize dust generation and accumulation. Avoid contact with eyes, skin, and clothing. Avoid drinking, tasting, swallowing or ingesting this product. Provide eyewash fountains and safety showers in the work area.

### Storage:

No special packaging required. Not classified as dangerous goods under the United Nations Transport Recommendations.



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### 8. EXPOSURE CONTROL /PERSONAL PROTECTION

#### Engineering Controls:

Facilities storing or utilizing this materials should be equipped with an eyewash facility and a safety shower. Use adequate ventilation to keep airborne concentrations low. Always provide effective general and when necessary local exhaust ventilation to draw spray, aerosol, fume, mist, and vapour away from workers to prevent routine inhalation.

#### RESPIRATORY PROTECTION:

In case of insufficient ventilation, wear suitable respiratory equipment

#### PERSONAL PROTECTIVE EQUIPMENT EYES:

Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

#### OTHER PROTECTIVE MEASURES:

Employees must practice good personal hygiene, washing exposed areas of skin several times daily and laundering contaminated clothing before re-use.

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### 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical State:** Powder

**Appearance:** Grey/White

**Odour:** Odourless

**PH @ 1.0% H<sub>2</sub>O:** 6.0 – 8.0

**Vapour Pressure:** Not available.

**Vapour Density,** Not available.

**Boiling Point:** Not available.

**Freezing/ Melting Point:** Not available.

**Decomposition Temperature:** Not available.

**Volatiles, % by weight:** Not available.

**Specific Gravity (H<sub>2</sub>O=1):** Not available.

**Solubility in H<sub>2</sub>O, % by Volume:** Soluble

**Evaporation Rate:** Not available.

**Viscosity:** Not available.



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### 10. STABILITY AND REACTIVITY

**GENERAL:** This product is stable.

**CONDITIONS TO AVOID:** Incompatible materials, dust generation, excess heat

**INCOMPATIBLE MATERIALS AND CONDITIONS TO AVOID:** Strong oxidizing agents HAZARDOUS

**DECOMPOSITION PRODUCTS:** Combustion produces carbon monoxide, carbon dioxide.

**HAZARDOUS POLYMERIZATION:** Has not been reported.

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### 11. Toxicological Information

**Potential Health Effects:**

CAUTION! Repeated inhalation of dust can cause sensitization to susceptible individuals & may cause eye irritation. Pre-existing skin problem may be aggravated by prolonged or repeated contact.

**INHALATION:** Dust inhalation may cause coughing, mucous production and shortness of breath.

**EYE CONTACT:** Direct contact may cause irritation.

**SKIN CONTACT:** Prolonged or repeated contact is no expected to create acute health effects.

**INGESTION:** No ingestion effect known.

**Chronic health effects:** None known

**Symptoms / Sign of exposure:** Irritation

**Routes of exposure:** Eye contact, Inhalation

**Carcinogenic status:** The components of this mixture are not known to be listed or regulated by IARC, NTP, OSHA, ACGIH.

As with all chemicals for which test data are limited or non-exist, caution must be exercised through the prudent use of protective equipment and handling procedure to minimise exposure.



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## 12. Ecological Information

### Ecotoxicity

No data available

### Persistence and degradability

No data available

### Bioaccumulative potential

No data available

### Mobility in soil

No data available

## 13. DISPOSAL CONSIDERATIONS

### Disposal methods

**Waste from residues** : Send to a licensed waste management company.

**Contaminated packaging** : Empty remaining contents. Dispose of as unused product.  
Do not re-use empty containers.

## 14. TRANSPORT INFORMATION

### International Regulations

#### UNRTDG

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Environmentally hazardous : no

#### IATA-DGR

UN/ID No. : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable



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- Subsidiary risk : Not applicable
- Packing group : Not applicable
- Labels : Not applicable
- Packing instruction (cargo aircraft) : Not applicable
- Packing instruction (passenger aircraft) : Not applicable
- IMDG-Code**
- UN number : Not applicable
- Proper shipping name : Not applicable
- Class : Not applicable
- Subsidiary risk : Not applicable
- Packing group : Not applicable
- Labels : Not applicable
- EmS Code : Not applicable
- Marine pollutant : Not applicable

### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied. No special precautions are needed apart from those mentioned under heading 8.

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## 15. REGULATORY INFORMATION:

### Safety, health, and environmental regulations specific for the hazardous chemical

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013.

Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations 2000.

International Chemical Weapons Convention (CWC)

Schedules of Toxic Chemicals and Precursors: Not applicable



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### 16. OTHER INFORMATION:

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The Singapore Environment Council hereby grant

## **Vivo Raiser Sdn Bhd**

No 9 & 10, Jalan PKNK 3/7, Kawasan Perusahaan Sungai Petani  
08000, Kedah, Malaysia

the right to use the Singapore Green Label for

**BASE COAT SERIES**

**022-145-3320**

**Environmentally Preferred Cement / Concrete Product**

(In accordance to SEC Green Label Category 22: Cement and Concrete Products)

Validity: 21 August 2025 to 26 November 2026

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Cheang Kok Chung  
Executive Director



**Singapore  
Environment  
Council**



# Certificate of Registration



This is to certify that the Environmental Management System of

**VIVO RAISER SDN. BHD.**

9 & 10, Jln Pknk 3/7, Kawasan Perindustrian Sungai Petani, 08000 Sungai Petani, Kedah, Malaysia.

is in accordance with the requirements of the following standard

**ISO 14001:2015**  
(Environmental Management System)

## SCOPE

**Manufacture for Plaster Additive, Skim Coat, Tile-Adhesive and  
Cementitious Waterproofing**

(IAF Code: 12)

Certificate Number : 180325026036

Initial Registration Date : 18-Mar-2025

1<sup>st</sup> Surveillance Date : 18-Feb-2026

Next Due Date : 17-Mar-2026

Certificate Expiry Date : 17-Mar-2028

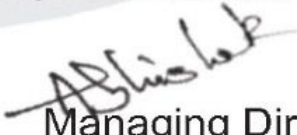
**To verify certificate, visit at :**

[www.arscert.com](http://www.arscert.com)

[www.uafaccreditation.org](http://www.uafaccreditation.org)

[www.iafcertsearch.org](http://www.iafcertsearch.org)

Issued by ARS Assessment Private Limited

  
Managing Director



CB-MS-3926



UAF Address : 400, North Center Dr, STE 202, Norfolk, VA 23502, United States of America

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# Certificate of Registration



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9 & 10, Jln Pknk 3/7, Kawasan Perindustrian Sungai Petani, 08000 Sungai Petani, Kedah, Malaysia.

is in accordance with the requirements of the following standard

**ISO 45001:2018**

(Occupational Health and Safety Management System)

## SCOPE

Manufacture for Plaster Additive, Skim Coat, Tile-Adhesive and  
Cementitious Waterproofing

(IAF Code: 12)

Certificate Number : 270225036005

Initial Registration Date : 27-Feb-2025

<sup>st</sup> Surveillance Date : 27-Jan-2026

Next Due Date : 26-Feb-2026

Certificate Expiry Date : 26-Feb-2028

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[www.uafaccreditation.org](http://www.uafaccreditation.org)

[www.iafcertsearch.org](http://www.iafcertsearch.org)

Issued by ARS Assessment Private Limited

*Abhishek*  
Managing Director



CB-MS-3919



UAF Address : 400, North Center Dr, STE 202, Norfolk, VA 23502, United States of America

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# Certificate of Registration



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**VIVO RAISER SDN. BHD.**

**SHIJIRU SDN. BHD.**

HQ: No. 9 & 10, Jalan PKNK 3/7, Kawasan Perusahaan Sungai Petani, 08000 Sungai Petani, Kedah Darul Aman, Malaysia.

Branch: No 27 & 29, Laluan Industri Lahat 1, Kawasan Perindustrian Lahat, 31450 Ipoh, Perak, Malaysia.

is in accordance with the requirements of the following standard

## ISO 9001:2015

(Quality Management System)

### SCOPE

Supply of Materials and Labour for Plastering, Skim Coating and Plasterboard Ceiling and Manufacture for Plaster Additive, Skim Coat, Render, Tile-Adhesive and Cementitious Waterproofing Chemical

(IAF Code: 29,35,12)

Certificate Number : 111125016018

Initial Registration Date : 11-Nov-2025

1<sup>st</sup> Surveillance Date : 10-Oct-2026

Next Due Date : 10-Nov-2026

Certificate Expiry Date : 10-Nov-2028

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[www.uafaccreditation.org](http://www.uafaccreditation.org)

[www.iafcertsearch.org](http://www.iafcertsearch.org)

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*Abhishek*  
Managing Director



CB-MS-3923



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